# Anti-static additive for polypropylene films

**PRODUCT NAME** 

Einar® 411

APPLICATION

Anti-stat for R-PP, and H-PP

**Palsgaard®** 

### The plant-based, food-grade anti-stat solution for PP films

**Einar® 411** is a plant-based, food-grade anti-static additive custom-designed for use in all PP grades. This long-lasting anti-static additive is the perfect alternative to ethoxylated amines and amides as it is able to match these while being safe to use. This optimised anti-stat has been developed specifically for challenging PP film applications.

#### **KEY FEATURES**

- Highly effective replacement for anti-static ethoxylated amines and amides
- An optimised blend of mono- and diglycerides with selected fatty acid profiles, made from vegetable oils
- An internal anti-static additive for additive masterbatches based on polypropylene
- Worldwide regulatory approval for food-contact applications
- Available in pellet form

#### **KEY BENEFITS**

- Prevents dust attraction to plastic articles
- Prevents electrical discharge during filling and loading of plastic packaging
- Can be used for all polypropylene grades by adjusting the dosage level
- No worries when used in food-grade applications
- No adverse effects on mechanical, optical, and barrier properties
- Enables clean and dust-free polypropylene packaging in production and final application
- Consultancy and technical evaluations available from our applications team

#### Einar® 411 for PP film anti-stat applications

**Einar® 411** offers excellent performance in a very broad range of PP applications. In most random and block copolymer films it will provide a good and sufficient performance at low loading levels. In homo polymer, a highly crystalline material where anti-stat migration is low, anti-stat concentrations need to be in the higher end of the recommended loading level of 0.1 – 0.4%.

In coextruded or laminated packaging films, the anti-stat is often added to a very thin section of the entire film and therefore, the anti-stat must be a very reliable and efficient performer.

#### **Product details**

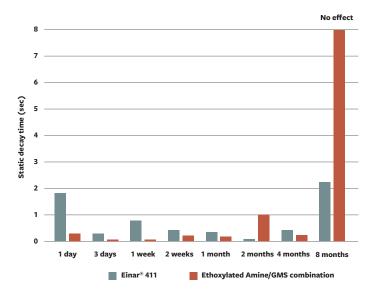
Physical/chemical	monoglycerides	min. 70%
properties:	free fatty acids	max. 1.5%
	free glycerol	max. 1%
	melting point	approx. 60°C
	colour	white
	form at 25°C	solid
Storage	Should be stored in a cool and dry place in	
conditions:	tightly closed packaging	
Packaging:	20 kg in carton with inner polyethylene bag	
	or 500 kg polyethylene big-bag	
Product form:	Einar® 411 comes in pellet form	
Total shelf-life:	Min. 24 months	

#### Guidelines for use

The product should be incorporated into the polymer matrix via a masterbatch or by direct addition in the extrusion process.

#### ANTI-STAT PERFORMANCE IN 25 µM RANDOM PP CAST FILM

Additive concentration is 0.3%, measured at 23 °C, 50% RH.



 $\textit{Einar} \$ \, 411 \, \textit{is an excellent performer in PP film with both immediate and long-term performance}.$ 

## Plant-based, food-grade solutions for the polymer industry

#### Health and Safety

**Einar**® polymer additives are safe to use, identified as non-toxic and not expected to cause irritation to the skin, eyes or lungs. They are made from renewable, plant-based material under hygienic conditions. SDS is available on request.

#### Legal status and other regulatory information

#### Einar® 411

- Is a dual use additive for use in plastics and in food
- Complies with the purity requirements of food additives (FAO, WHO, JECFA)
- Food contact approval for EU, USA, Mercosur, China Detailed information available on request

